



ComfortRubberGloves

Comfort Rubber Gloves Industries Sdn. Bhd.

(Company No.: 260990-U)
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(A) QA INSPECTION RESULT

Inspection Based on: ASTM D3578 ASTM D6319 EN 455 Part 1, 2

Original Inspection Re-Inspection on lot first inspected on _____

1.0 WATER TIGHT TEST (With 1000mL water, Inspection / AQL Level: G1 / AQL-1.5)

Size	XS	S	M	L	XL	XXL	TOTAL SAMPLE	DISPOSITION
Sample Size	-	-	125	-	-	-	125	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL
Acceptance Level	-	-	-	-	-	-	A-5 R-6	
Pinhole Palm			1					
Pinhole Crotch			1					
Total Defects	0	0	2	0	0	0	2	
RESULT							PASS	

2.0 VISUAL INSPECTION (Inspection / AQL Level: G1 / AQL- 0 (Critical), 2.5 (Major), 4.0 (Minor))

Size	XS	S	M	L	XL	XXL	TOTAL SAMPLE	DISPOSITION
2.1 Critical Defects								
Sample Size	-	-	125	-	-	-	125	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL
Acceptance Level	-	-	-	-	-	-	A-0 R-1	
Total Defects	0	0	0	0	0	0	0	
RESULT							PASS	
2.2 Major Defects								
Sample Size	-	-	125	-	-	-	125	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL
Acceptance Level	-	-	-	-	-	-	A-7 R-8	
Stain > 0.5mm ²			3					
Rolled Cuff			1					
Thin Spot / Thin Layer			2					
Total Defects	0	0	6	0	0	0	6	
RESULT							PASS	
2.3 Minor Defects								
Sample Size	-	-	125	-	-	-	125	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL
Acceptance Level	-	-	-	-	-	-	A-10 R-11	
Dirt < 0.5mm ²			2					
Stain < 0.5mm ²			3					
Total Defects	0	0	5	0	0	0	5	
RESULT							PASS	





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3.0 DIMENSION (Inspection / AQL Level: S2 / AQL 4.0) Sample Size , n = 13 pcs/ size Accept-1, Reject-2

No.	Parameter	Width (mm)	Length (mm)	Thickness (Cuff : 0.07±0.01mm , Palm : 0.10±0.02mm , Finger : 0.12±0.02mm)			DISPOSITION
	Size/ Spec	95mm ± 5mm	≥ 240	Cuff	Palm	Finger	
1	OCF48NBBL M	96	245	0.07	0.10	0.14	<input checked="" type="checkbox"/> PASS <input type="checkbox"/> FAIL
2		97	245	0.07	0.10	0.14	
3		97	244	0.08	0.10	0.14	
4		96	247	0.07	0.10	0.14	
5		95	245	0.07	0.09	0.13	
6		96	245	0.08	0.10	0.14	
7		96	244	0.08	0.10	0.14	
8		97	245	0.08	0.10	0.14	
9		97	246	0.08	0.10	0.14	
10		95	246	0.07	0.10	0.14	
11		97	246	0.08	0.10	0.14	
12		96	247	0.07	0.09	0.13	
13		96	245	0.08	0.09	0.14	

Signature :

Name : Mohd Azman Abas
 Position : QC Asst. Manager
 Date : 24th July 2020

